

0.063
REF

4.02

R0.06
2 PL

2.39
TYP

1.69

DETAIL B

B1-2

R0.38
TYP

R0.38
TYP

Ø0.219 THRU
5 PL

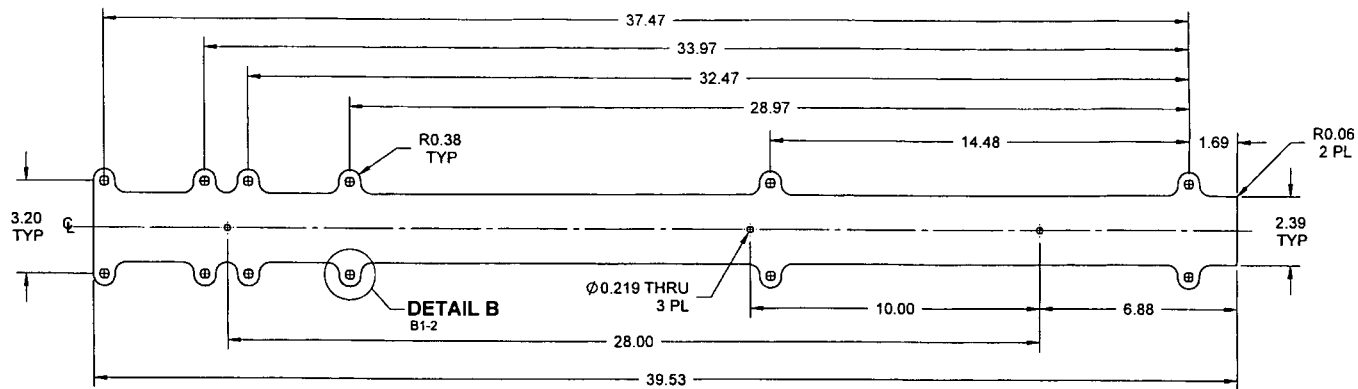
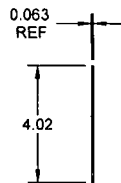
3.20
TYP

D3846-9 GASKET

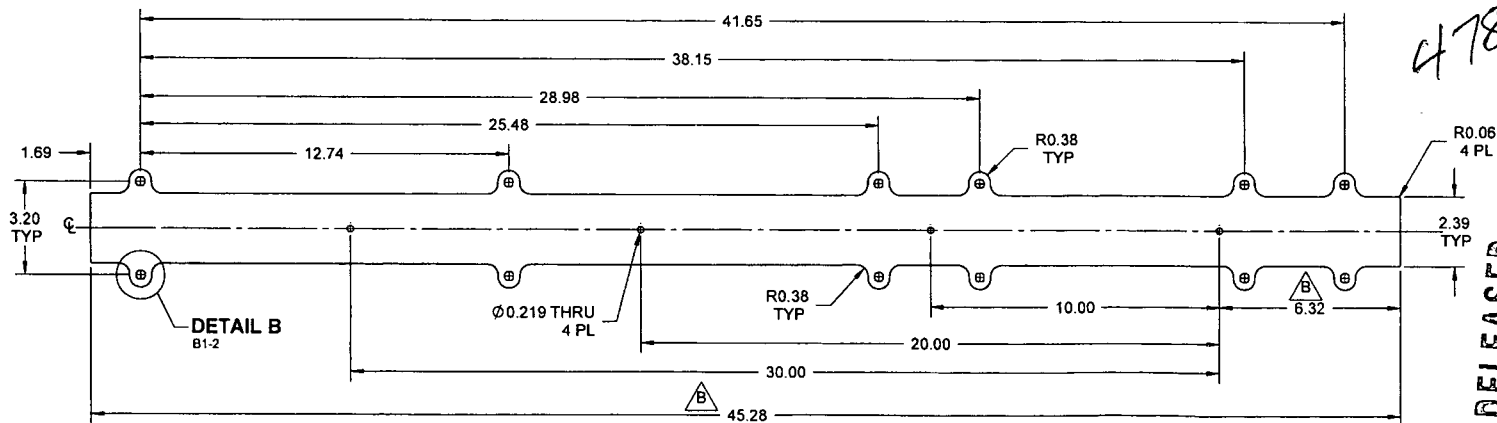
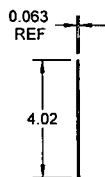
47806

RELEASED
09/07/15

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3846	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GASKET	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



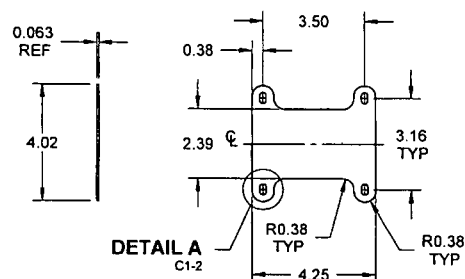
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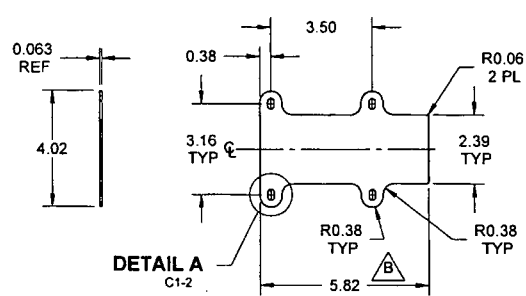
D3846-7 GASKET

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3846	SHEET 3 OF 4
APPROVED	RF	TITLE	SCALE
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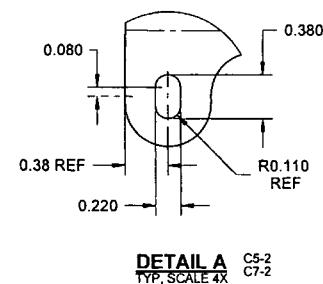
RELEASED
10/26/15



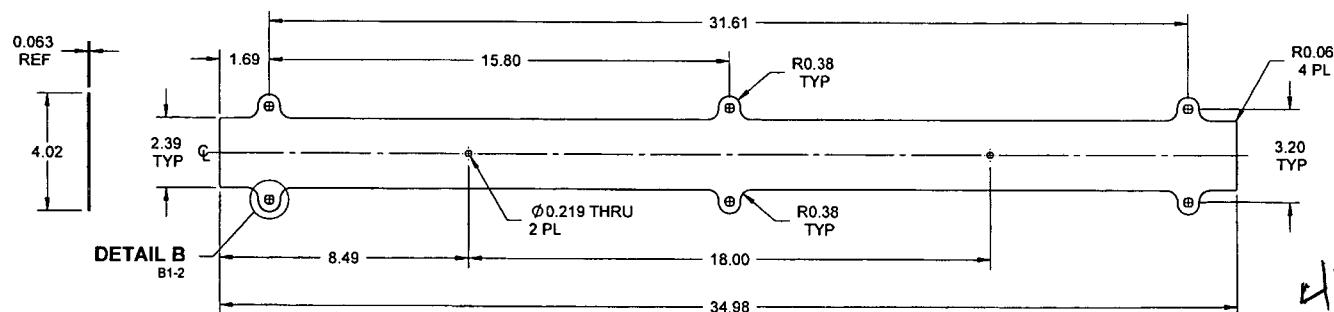
D3846-1 GASKET



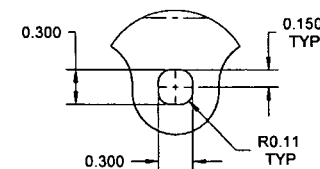
D3846-11 GASKET



DETAIL A CS-2
TYP, SCALE 4X C7-2



D3846-5 GASKET



DETAIL B A7-2
TYP, SCALE 4X CS-3
CS-4

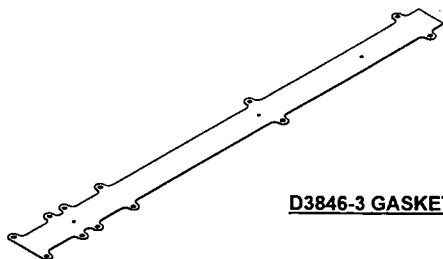
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RELEASED
09/07/15

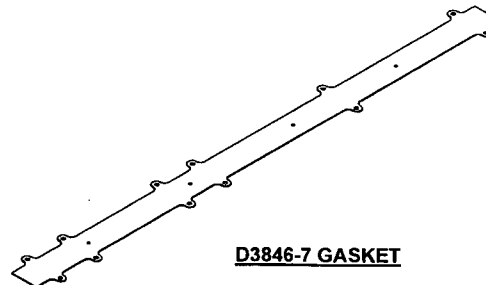
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	PA	D3846	SHEET 2 OF 4
APPROVED	NP	TITLE	SCALE
DE APPR.	PA	GASKET	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
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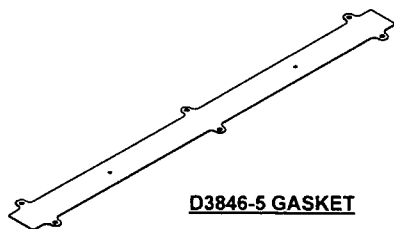
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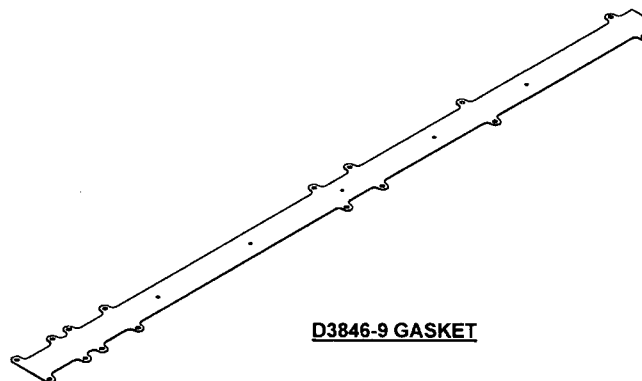
D3846-3 GASKET



D3846-7 GASKET



D3846-5 GASKET



D3846-9 GASKET



D3846-11 GASKET

47806

RELEASED
9/15/09

NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3846-X" USING YELLOW PAINT MARKER

7) WEIGHT:

D3846-1 = 0.03 lbs
D3846-3 = 0.25 lbs
D3846-5 = 0.20 lbs
D3846-7 = 0.26 lbs
D3846-9 = 0.35 lbs
D3846-11 = 0.04 lbs

B	5.82 WAS 6.25 (ZN C4-2); 45.28 WAS 45.71 (ZN A4-3); 6.32 WAS 6.75 (ZN B2-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	09.06.30		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO.

D3846

REV. B

SHEET 1 OF 4

TITLE

GASKET

SCALE

NTS

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 04/14/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00008553

ACR W.O. # : 131907

Item # : NEO60- 01

Item Description: NEO 60- 1/16" Thick

ACR Compound : NEO 60

Date Shipped: April 14, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP
CUSTOMER NO. 00131907
10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS	
04/14/09		DAY & ROSS#038326		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
PO00008553		04/14/09		00131907 KATHY	
QUANTITY		ITEM NUMBER		DESCRIPTION	
ORDERED	SHIPPED	B.O.			
400	400	✓	NEO60-01	NEO 60-1/16" RS: 4'X100'	SF
			TAG: MNE060S063		
			SUPPLY 1-FULL ROLL		
			LBS/SQFT: 0.49		
			04/14/20		
			SUBTOTAL		
			GST		
			252		
			TOTAL AMOUNT		
WEIGHT: Collect					

Rubber Products Engineered To Your Requirements
Specialists in Bonding Natural and Synthetic Rubber To Metal
Molded and Extruded Rubber Products, Cast Polyurethane Specialties

PART

Purchase Order

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008553	

Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED

Vendor Address:

ACR Group Inc.
12771 - No. 5 Road
Richmond, BC V7A 4E9
Canada
Phone (604) 274-9955
Fax (604) 274-1013

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-ACR001	Apr 13, 2009	N30		Apr 20, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 400.0000	MNEO60S063	NEOPRENE SHEET 0.063 Comments: BLACK NEOPRENE 4 ROLL OF PLEASE SHIP DAY & CROSS ACC	20/04/2009	No	0.900000	sf	360.00
16/4/09							
MATERIAL CERTIFICATION REQ'D UPON DELIVERY							
Comments:		Tax Summary:		Less:			
		GST 18.00		included tax		0.00	
		GSTME 0.00		Subtotal		360.00	
		GSTND 0.00		Total tax		18.00	
Entered By: CLAVOIE		Approved By: U		Total purchase order in			
				CAD Dollars		378.00	

Receiving Report

Date: 9/4/20
 Supplier: ACR

Batch No: M11469
 Dart P/O: 8553

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC Inspection ☒
 Work Order ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/04/22
 Date: RCP 16764
 Received/Costing: 12
 Initial:

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

RECEIVED APR 17 2009

SUBTOTAL
GST

360.00
18.00

TOTAL AMOUNT

378.00

REIGHT: Collect

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

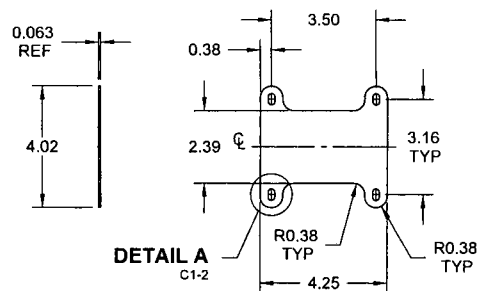
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

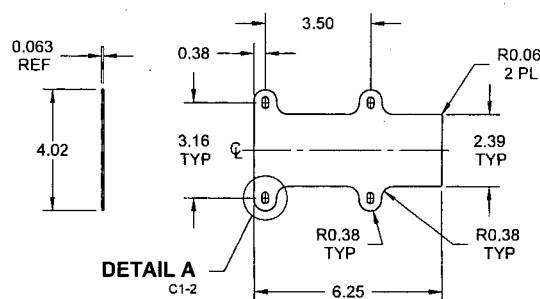
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

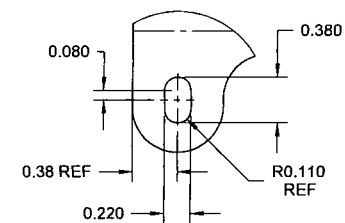
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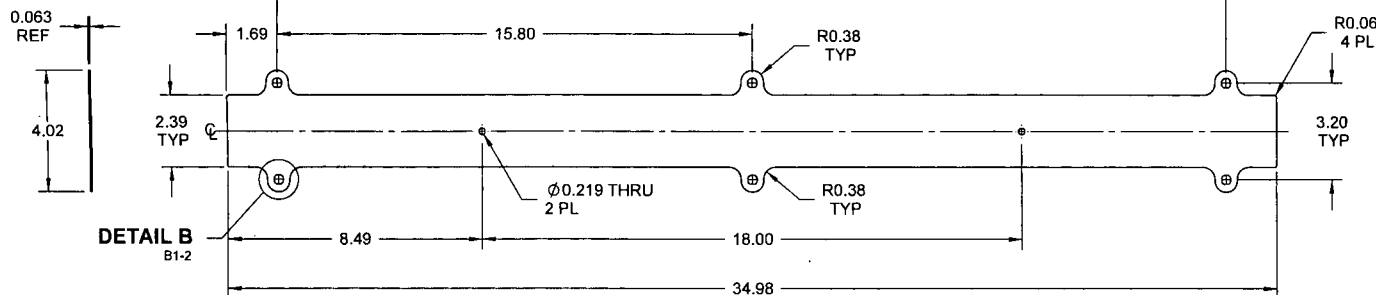
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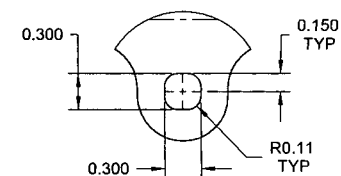
D3846-11 GASKET



DETAIL A C5-2
TYP, SCALE 4X C7-2



D3846-5 GASKET



DETAIL B A7-2
TYP, SCALE 4X C5-3
B7-3
C5-4

09.05.08
PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D3846	SHEET 2 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GASKET	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 07/05/2009 3:52:35 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 47806

Part Number: D38461

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/09/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-0628

TIVE RECALL

IVE 09-08-08

AUTH

SED

PH

DATE 09-09-02

PARTS OK TO
REV. B. STOCK.

GP
09.19.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 07/05/2009 3:52:35 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 47806
 Estimate Number : 13900
 P.O. Number :
 This Issue : 07/05/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38461
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3846 PREL
 Previous Run : Project Number : N/A
 Material :
 Due Date : 14/05/2009 Qty: 12 Um: Each
 Written By :
 Checked & Approved By : MF 09-05-07
 Comment : Est Rev:A 09.04.30 new issue EC verified by:DD

Additional Product

PRELIMINARY ISSUE

R# 09.05.03

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 0.1296 sf(s)/Unit Total: 1.5552 sf(s)

NEOPRENE-SHEET-0.063

batch: 1114691

18-9-5-12

CERTIFICATE OF CONFORMITY
REQUIRED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3846

Dwg Rev: PRF

Prog Rev: Lim

18-9-5-12

2-Deburr if necessary



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

18-9-5-12



4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

25.05.12

ENGINEERING
APPROVAL

R# 09-09-02



5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: _____

1



prototype table R# 09-06-22

STORE IN ENG'S SHED
ENG USE ONLY R# 09-09-02

09-05-02